

## Flashback Arrestor according to EN 730-1, ISO 5175

Model: **DG91 N**



For protection of Cylinder-Regulators and Tapping Points.



Always used where high flow rates with low pressure drops are necessary for an undisturbed production process. The high flow rates guarantee a long product life with the highest level of safety and functionality.

#### Safety elements:

- Gas non-return valve            NV
- Flame arrestor                    FA
- Thermal cut-off valve            TV

Dust filter promotes long shelf-life

#### Threads:

In accordance with EN 560, ISO 3253 or country specific connections

Fuel Gas:                            G3/8"LH, M16X1.5LH, UNF9/16"-18LH, UNF5/8"-18LH, 1/4"-NPT

Oxygen/Compressed Air:    G1/4"RH, G3/8"RH, M16X1.5RH, UNF9/16"-18RH, UNF5/8"-18RH, 1/4"-NPT

For additional connections please contact IBEDA

#### Gas-Types:

Acetylene (A), Town Gas (C), Ethylene (E), Hydrogen (H), Natural Gas (Methane) (M), Propane (P), MPS Methyl-acetylen-Propadien-Mixture (Y), Oxygen (O), Compressed Air (D)

#### Working pressure:

A 1.5 bar ; H 4.0 bar ; CEMPY 5.0 bar ; DO 15.0 bar

#### Measure and weight:

diameter:            32,00 mm

length:              107,00 mm

weight:              375,00 g

#### Maintenance:

The safety devices are to be tested by a qualified and authorised person at regular intervals according to country specific regulations. They are to be tested for gas tightness and gas return at least once a year.

#### Design:

Other materials and surface finishing on request.

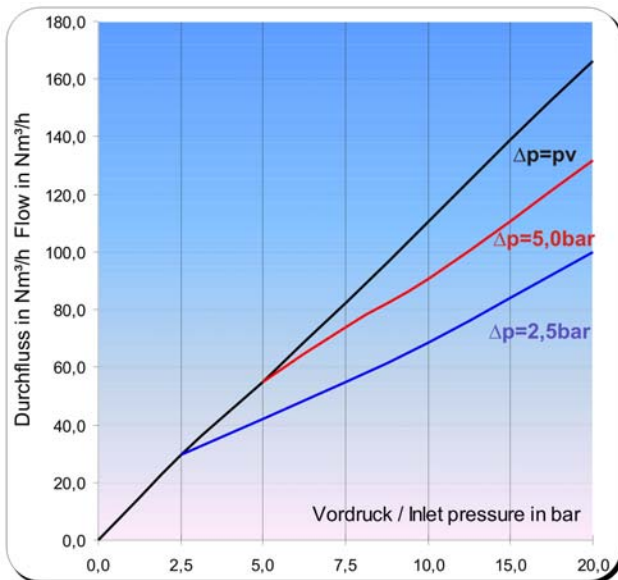
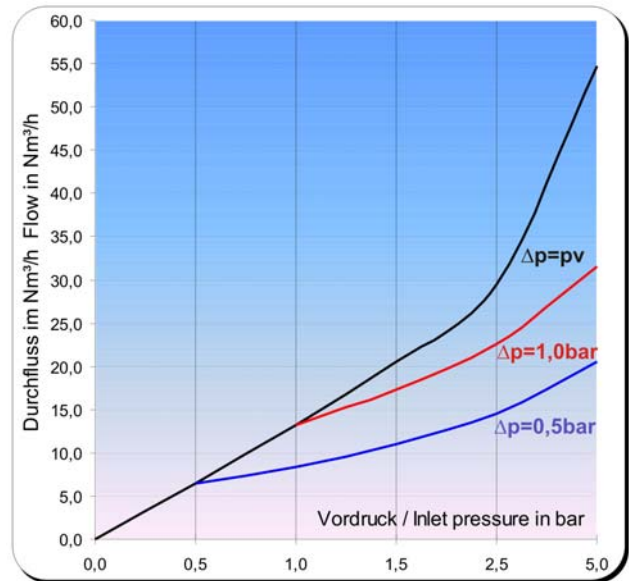
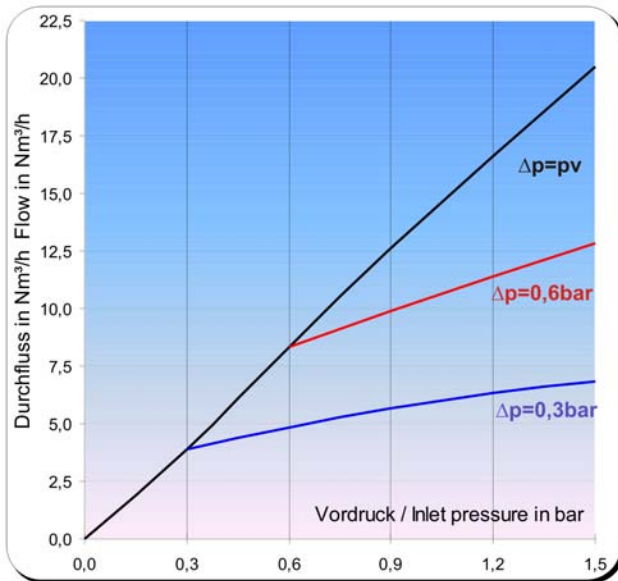


*Worldwide!*

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### Flow-Rate Dates:



### Conversion Factors

Gas type	Code	Pressure units:
Acetylen	A	1MPa = 10bar
Oxygen	O	1bar = 14,28psi
Hydrogen	H	1MPa = 1,428psi
Air	D	1bar = 100kPa
Natural Gas, Methane	M	1m³ = 1,31cu.yd
Propane	P	
Ethene	E	
MPS	Y	

### Flow rate

Air	Air	1,00
Air	Acetylen	1,20
Air	Butane	0,86
Air	Natural Gas	1,25
Air	Methane	1,40
Air	Propane	0,90
Air	Oxygen	0,95
Air	Hydrogen	2,50
Air	Ethene	1,02
Air	MPS	0,81